

## Commercial Transportation | Aviation

## Rotary Wing Aircraft Recommended Product System

Substrate	Cleaner	Pre-Treatment	Direct to Substrate Primer + Surfacer (Optional)	OR	Accent Stripes
Aluminum	<p>Detergent Wash + Sontara® Aerospace Wipe</p> <p><b>AND</b></p> <p>Choice of : V-3921S™, 3919S™, 3939S™, 3900S™, 3901S™ Cleaners + Sontara Aerospace Wipe</p>	<p><b>HIGH COPPER ALUMINUMS (20xx)</b> 13204S™</p> <p>Aluminum Cleaner + 13206S™ Aluminum Conversion</p> <p><b>OR</b></p> <p><b>ALL OTHER ALUMINUMS</b> 13205S™ Aluminum Cleaner + 13206S Aluminum Conversion</p> <p><b>OR</b></p> <p><b>ALODINE ALTERNATIVE</b>  13238S™ Epoxy Pre-Treatment</p>	<p><b>CHROMATE PRIMER</b>  Corlar® 13550S™ Corrosion-Resistant Epoxy Primer</p> <p><b>OR</b></p> <p><b>NON-CHROMATE PRIMER</b>  Corlar 13580S™ Non-Chromate Epoxy Primer</p> <p><b>+</b></p> <p><b>OPTIONAL SURFACER</b>  Corlar 13580S Non-Chromate Epoxy Surfacer</p>	<p>Imron® AF3500™ Polyurethane Single-Stage</p> <p><b>OR</b></p> <p>Imron AF400™ Polyurethane Topcoat</p> <p><b>OR</b></p> <p>Imron AF700™ Polyurethane Basecoat + Imron AF740™ Clearcoat</p>	<p>Imron AF400 Polyurethane Topcoat</p> <p><b>OR</b></p> <p>Imron AF700 Polyurethane Basecoat + Imron AF740 Clearcoat</p>
Composite	V-3921S and/or 2319S + Sontara Presaturated Wipes**	--	<p>Corlar 13580S Epoxy Surfacer</p> <p><b>OR</b></p> <p>URO™ 13520S™ Urethane Surfacer</p>	Same Options As Above	Same Options As Above

\*Sontara Aerospace Wipes Part No: AC9165, AC12165, AC15165, AC1212, AC1213

\*\*Sontara Presaturated Wipes: PS-3909S-WP, PS-3970S, PS-3975S-WP, PS-3990S

