

Commercial Transportation | Aviation

Propeller Aircraft Recommended Product System

Substrate	Cleaner	Pre-Treatment	Direct to Metal Primer + Surfacer (Optional)	Body Color	Accent Stripes
Aluminum	<p>Detergent Wash + Sontara® Aerospace Wipe</p> <p>AND</p> <p>Choice of : V-3921S™, 3919S™, 3939S™, 3900S™, 3901S™ Cleaners + Sontara Aerospace Wipe</p>	<p>HIGH COPPER ALUMINUMS (20xx)</p> <p>13204S™ Aluminum Cleaner + 13206S™ Aluminum Conversion</p> <p>OR</p> <p>ALL OTHER ALUMINUMS</p> <p>13205S™ Aluminum Cleaner + 13206S™ Aluminum Conversion</p> <p>OR</p> <p>ALODINE ALTERNATIVE</p> <p>13238S™ Epoxy Pre-Treatment</p>	<p>CHROMATE</p> <p>Corlar® 13550S™ Corrosion-Resistant Epoxy Primer</p> <p>OR</p> <p>NON-CHROMATE PRIMER</p> <p>Corlar 13580S™ Non-Chromate Epoxy Primer</p> <p>+</p> <p>OPTIONAL SURFACER</p> <p>Corlar 13580S Non-Chromate Epoxy Surfacer</p>	<p>Imron® AF400™ Polyurethane Topcoat</p> <p>OR</p> <p>Imron AF700™ Polyurethane Basecoat + Imron AF740™ Clearcoat</p>	<p>Imron AF400 Polyurethane Topcoat</p> <p>OR</p> <p>Imron AF700 Polyurethane Basecoat + Imron AF740 Clearcoat</p>
Composite	<p>Sontara Presaturated Wipes** + V-3921™, 12319S™</p>	--	<p>Corlar 13580S Epoxy Surfacer</p> <p>OR</p> <p>URO™ 13520S™ Urethane Surfacer</p>	Same Options As Above	Same Options As Above
Magnesium	See Aluminum Options Above	<p>13206S Aluminum Conversion Coating + 5 parts water</p>	13550S™, 13580S™	Same Options As Above	Same Options As Above

*Sontara Aerospace Wipes Part No: AC9165, AC12165, AC15165, AC1212, AC1213

**Sontara Presaturated Wipes: PS-3909S-WP, PS-3970S, PS-3975S-WP, PS-3990S

